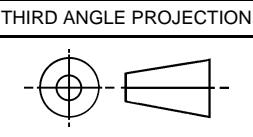


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AEROSPACE STANDARD

CONTACTS, ELECTRICAL CONNECTOR, SOCKET,
CRIMP REMOVABLE (FOR MIL-C-38999 SERIES I,
III, AND IV CONNECTORS)

AS39029/56
SHEET 1 OF 7

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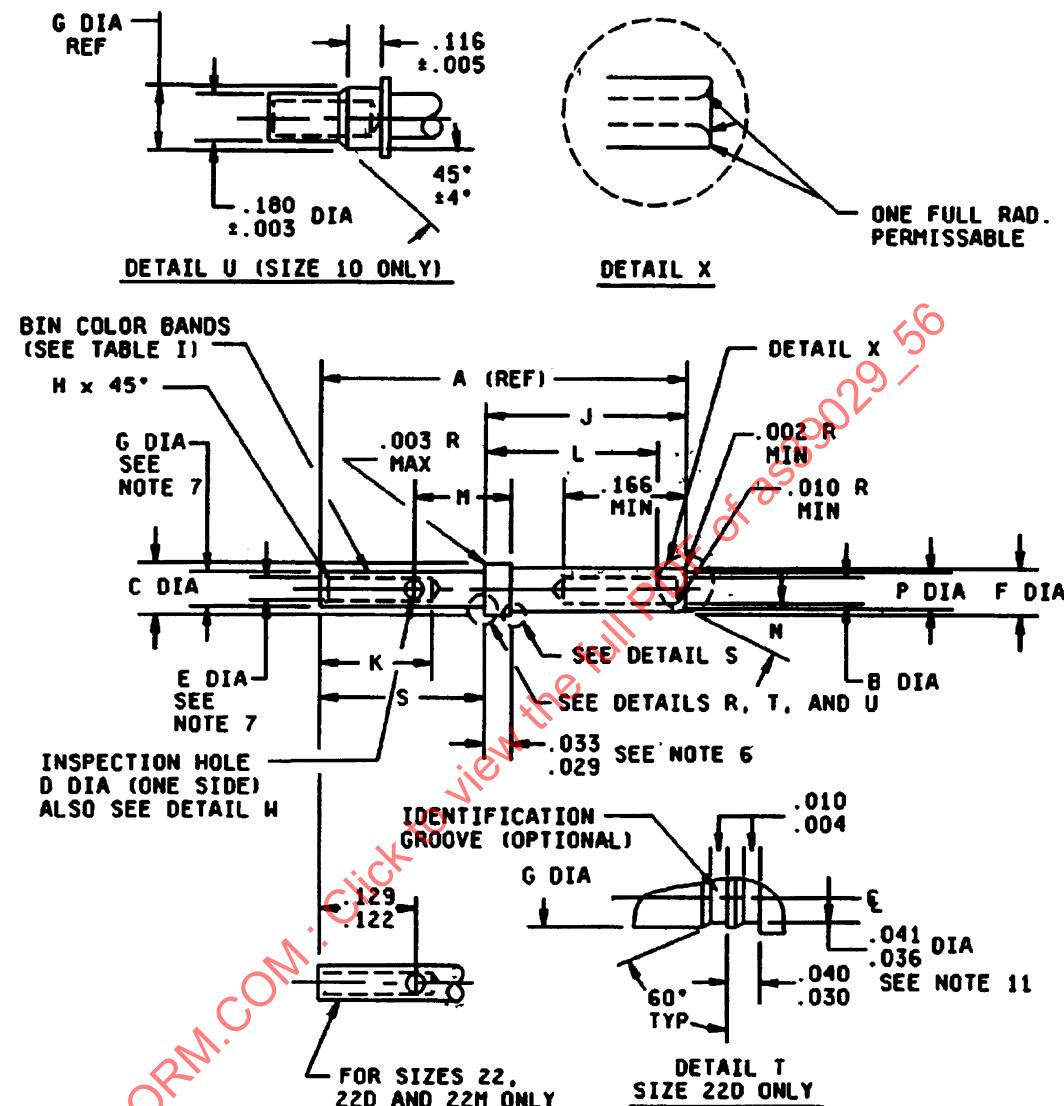
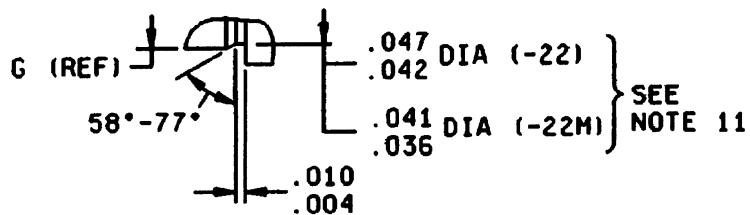
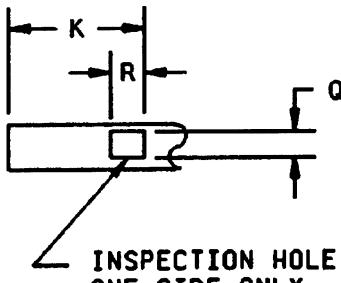


FIGURE 1. CONNECTOR CONTACT.

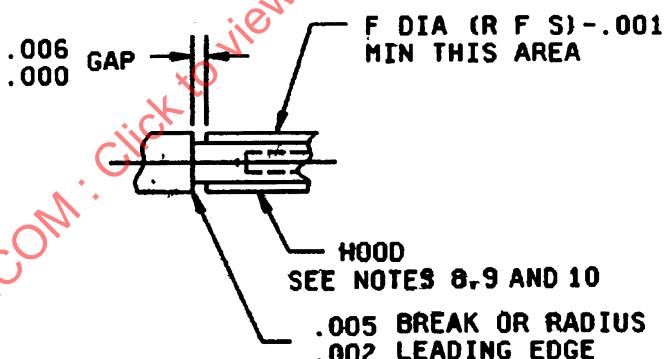
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DETAIL R
SIZES 22, 22M ONLY



DETAIL H
(OPTIONAL DESIGN)



DETAIL S (ALL SIZES)

FIGURE 1. CONNECTOR CONTACT - CONTINUED.

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BIN code	A (REF)	B dia (min)	C dia	D dia	E dia	F dia (max)	G dia	H	J	K min	L min (note 5)	M	N°	P dia (min)	Q	R	S
348	.855	.031	.062	.022	.0355	.062	.048	.005		.141		---	50°	.047	.022	.046	.237
			.060	.018	.0335		.046	.003		.141		---	44°		.018	.018	.231
		.031	.062	.022	.029	.062	.046	.005		.141		---	50°	.047			
			.060	.018	.027		.044	.003				---	44°				
		.031	.071	.022	.0375	.062	.052	.005	.626	.141	.585	---	50°	.047			
			.069	.018	.0355		.050	.003				---	44°				
		.0415	.094	.032	.048	.078	.070	.010	.616	.209		.078	47°	.053	.032	.063	
351			.091	.026	.046		.068	.005				.072	40°		.026	.026	
		.064	.130	.042	.068	.113	.103	.010		.209		.088	47°	.084	.042	.073	
			.127	.036	.066		.101	.005				.082	40°		.030	.036	
352		.0955	.182	.042	.102	.161	.151	.016		.209		.088	47°	.118	.042	.073	
			.179	.036	.098		.148	.005				.082	40°		.030	.036	
527	1.021	.1265	.242	.052	.140	.215	.213	.016		.385		.115	NA	.146	NA	NA	.405
			.238	.046	.134		.207	.005				.108	(note 3)				.395

NOTES:

1. Dimensions are in inches.
2. Inactive for new design.
3. Full radius permissible.
4. Dimensions shown apply after plating.
5. Point at which a square ended pin of the same basic diameter as the mating contact first engages the socket contact spring.
6. Indicated dimension does not apply for -348 and -349.
7. For -348 only, diameters E and G to be concentric within .003 (TIR) regardless of feature size (RFS); for all other contact sizes, diameters E and G to be concentric within .001 (TIR) at maximum material condition (MMC).
8. The mechanical pressure member shall be shrouded. Hoods, if used, shall conform to the requirements specified herein.
9. Hoods shall not exceed contact body diameter regardless of feature size (RFS) in attachment area.
10. Optional design may have a full length corrosion resistant steel hood.
11. Concentric to G dia within .003 TIR (RFS).

FIGURE 1. CONNECTOR CONTACT - CONTINUED.

REQUIREMENTS:

Dimensions, design characteristics, and configuration: See figure 1 and table I.

Tools: See table II.

TABLE I. DESIGN CHARACTERISTICS.

BIN code	Color bands			Mating end size	Wire barrel size	Type	Class
	1st	2nd	3rd				
348	Orange	Yellow	Gray	22	22D	A	B
349 1/	Orange	Yellow	White	22	22M		
350 1/	Orange	Green	Black	22	22		
351	Orange	Green	Brown	20	20		
352	Orange	Green	Red	16	16		
353	Orange	Green	Orange	12	12		
527	Green	Red	Violet	10	10		

1/ Inactive for new design.

TABLE II. TOOLS.

BIN code	Basic crimping tool	Positioner	Installing tool	Removal tool
348	M22520/2-01 M22520/7-01	M22520/2-07 M22520/7-05	M81969/14-01 M81969/8-01	M81969/14-01 M81969/8-02
349	M22520/2-01 M22520/7-01	M22520/2-07 M22520/7-05	M81969/8-01 M81969/14-01	M81969/8-02 M81969/14-01
350	M22520/2-01 M22520/7-01	M22520/2-07 M22520/7-05	M81969/8-03	M81969/8-04
351	M22520/7-01 M22520/2-01 M22520/1-01	M22520/7-08 M22520/2-10 M22520/1-04 Red	M81969/8-05 M81969/14-02	M81969/8-06 M81969/14-02
352	M22520/1-01 M22520/7-01	M22520/1-04 Blue M22520/7-04	M81969/8-07 M81969/14-03	M81969/8-08 M81969/14-03
353	M22520/1-01	M22520/1-04 Yellow	M81969/8-09 M81969/14-04	M81969/8-10 M81969/14-04
527	M22520/XX 1/	M22520/XX 1/	M81969/8-XX 1/ M81969/14-05	M81969/8-YY 1/ M81969/14-05

1/ To be determined.

Random vibration: Connectors shall be subjected to the test specified in test condition V, method 2005 of MIL-STD-1344. The following details shall apply:

- Use the vibration envelope shown on figure 2.
- Vibration to be conducted at standard test conditions.
- Duration shall be 8 hours in the longitudinal direction and 8 hours in a perpendicular direction for a total of 16 hours.